



ALUMINUM-CLAD WOOD WINDOWS & PATIO DOORS

SIMPLE &
SOPHISTICATED
DESIGNS THAT
EMBODY THE
TENETS OF PURE,
CONTEMPORARY
STYLE.



WHY YOU CAN TRUST PELLA

At Pella, we don't just create windows and doors.

We innovate with purpose, design with passion,
build with integrity and deliver with pride.

RATED #1 BY HOMEOWNERS FOR INNOVATION¹

We are continually striving to improve what we do and how we do it.

That drive has earned us 150 patents and counting for amazing innovations.

In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY¹

We make products specifically for you with meticulous care and attention.

Our wood craftsmen have been honing their skills, on average, for over 14 years — that's longer than it takes for most to earn their PhD. And it doesn't stop there.

Our product designs are tested beyond industry standards, so you can trust them to perform. Door designs are tested to 100,000 open and close cycles, and double-hung and casement window designs are tested at least 6,000 times.

THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS²

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our wood windows and patio doors with a limited lifetime warranty.³

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Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2021.

² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

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WHY CHOOSE WOOD?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency.

All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of product line.

EXCLUSIVE WOOD PROTECTION

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

DESIGNED FOR LONG-LASTING DURABILITY

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

QUALITY EXTERIOR AND INTERIOR FINISHES

Extruded aluminum-clad exteriors feature through-stile construction for exceptional durability and EnduraClad® finishes that resist chalking and fading. Interiors can be factory prefinished to save time. Our prefinish is applied prior to final assembly and kiln-cured for a quality aesthetic.



THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

ENDURAGUARD® WOOD PROTECTION Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew — as well as termite damage. EXTERIOR ALUMINUM CLADDING
Exceptionally durable aluminum cladding with
EnduraClad® exterior finish helps protect
windows and patio doors for years.

INSULATING GLASS SEAL
A long-lasting insulating glass seal provides
a clear view and exceptional energy
efficiency.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for detail including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service.

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PURE CONTEMPORARY STYLE

With expansive glass, refined profiles and through-stile construction, the simple and sophisticated designs of Pella Reserve — Contemporary bring your vision to life.





AVAILABLE IN THESE WINDOW AND PATIO DOOR STYLES:













WHY CHOOSE PELLA® RESERVE™ — CONTEMPORARY?

Revel in authenticity and bring your design vision to life. Created for the contemporary design purists who refuse to settle for anything less than extraordinary, sleek and sophisticated Pella Reserve — Contemporary products provide uncompromised attention to detail.

CLEAN LINES

Expansive glass combined with some of the narrowest sightlines in the industry bring the outside in.

MINIMAL PROFILES WITH THROUGH-STILE CONSTRUCTION

Our industry-leading modern designs provide a sleek, squared-off look. Our patented cladding system delivers a clean sash joint with pure, 90-degree exteriors. Authentic square grille profiles help complete the look.

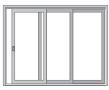
ARCHITECT-INSPIRED HARDWARE

Our renowned architect-inspired hardware has set the bar for the industry. Featuring sleek lines and minimal curves, the Saldo fold-away crank, adds the perfect finishing touch.









Special shapes also available.

ACHIEVE YOUR VISION WITHOUT CONCESSIONS EXPANSIVE GLASS WITH CLEAN LINES Bring the outside in with our industry-leading designs and narrow sightlines providing a clean, modern feel with expansive glass and square profiles. ••••••• BUILT-IN SECURITY SENSORS TAILOR-MADE SOLUTIONS Optional integrated security sensors preserve Partner with Pella. From preliminary drawings to installation, Pella's expert team of architects, the beauty of your windows and patio doors while protecting what matters most. engineers, drafters and consultants can work to deliver custom window and door solutions for your project. EXTRUDED ALUMINUM EXTERIORS Pella® Reserve™ products have extruded ARCHITECT-INSPIRED HARDWARE aluminum-clad exteriors for exceptional Our exclusively designed hardware offers sleek durability. Create a custom exterior color silhouettes and premium finishes to complement to meet your design needs or choose our products while honoring their sophisticated from our wide variety of color options. modern design. THROUGH-STILE CONSTRUCTION Our patented cladding system delivers a clean

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sash joint with pure, 90-degree exteriors.



COLORS & FINISHES

Wood Types

Choose the wood species that best complements your project's interior.

Custom solutions:











Prefinished **Pine Interior** Colors

When you select pine, we can prefinish in your choice of a variety of paints and stains. Unfinished or primed and ready-to-paint are also available.













Dark Mahogany

Red Mahogany Stain

Espresso

Charcoal Stain

Extruded Aluminum-Clad **Exterior Colors**

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.











Custom colors are also available.



WINDOW HARDWARE

Modern Collection

Complement your vision with our exclusive, architect-inspired hardware that incorporates the tenets of contemporary design. Available in eight stunning finishes.



Crank

Finishes: Champagne Matte

Chrome

PATIO DOOR HARDWARE

Modern Collection

To complement your style, we've partnered with Baldwin, the #1 premium hardware brand. The hardware collection is made of solid-forged brass and features bold designs and added security enhancements.

BALDWIN







Slide Patio Door Handle



Multi-Slide Patio Door

Finishes:





Nickel



Brass

Essential Collection

Elevate your style and transform your home with elegant selections.



Door Handle







Champagne Patio Door



Nickel

Satin

Brass

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Additional hardware collections available. See your local Pella sales rep for more options.

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^{*} EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

¹ Flush multi-slide handle is a Pella exclusive design. ² Flush multi-slide handle is not available in Champagne.

Choose the look of true divided light or make cleaning easier by selecting grilles-between-the-glass.



Square Integral Light Technology® 5/8", 7/8", 1-1/4" or 2"



Grilles-Between-the-Glass² 3/4"

Grilles-Between-the-Glass Interior Colors:2













GLASS

InsulShield® Low-E Glass³



Advanced Low-E insulating dual- or





AdvancedComfort Low-E insulating dual-pane glass



NaturalSun Low-E insulating dual- or triple-pane glass with



NaturalSun+ Low-Einsulating dual-pane glass with argon⁴



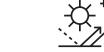
SunDefense[™] Low-E insulating dual- or triple-pane glass with argon⁴



Low-E insulating dual-pane glass



SunDefense+ with argon4







Laminated (non-impact-resistant)^{5,6} tinted^{3,5} or obscure^{3,5} glass also available on select products



STC (Sound Trans-mission Class)-imsound control qlass4



Impact-Resistant

ADDED PEACE OF MIND

Integrated Security Sensors

Choose optional, built-in security sensors powered by Insynctive® technology so you can monitor windows and doors while at home or away with the Pella Insynctive App.8 Learn more at connectpella.com.

- Color-matched to your product's interior and exterior color.

- Color-matched to your products interior and exterior color.

 Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.

 Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.

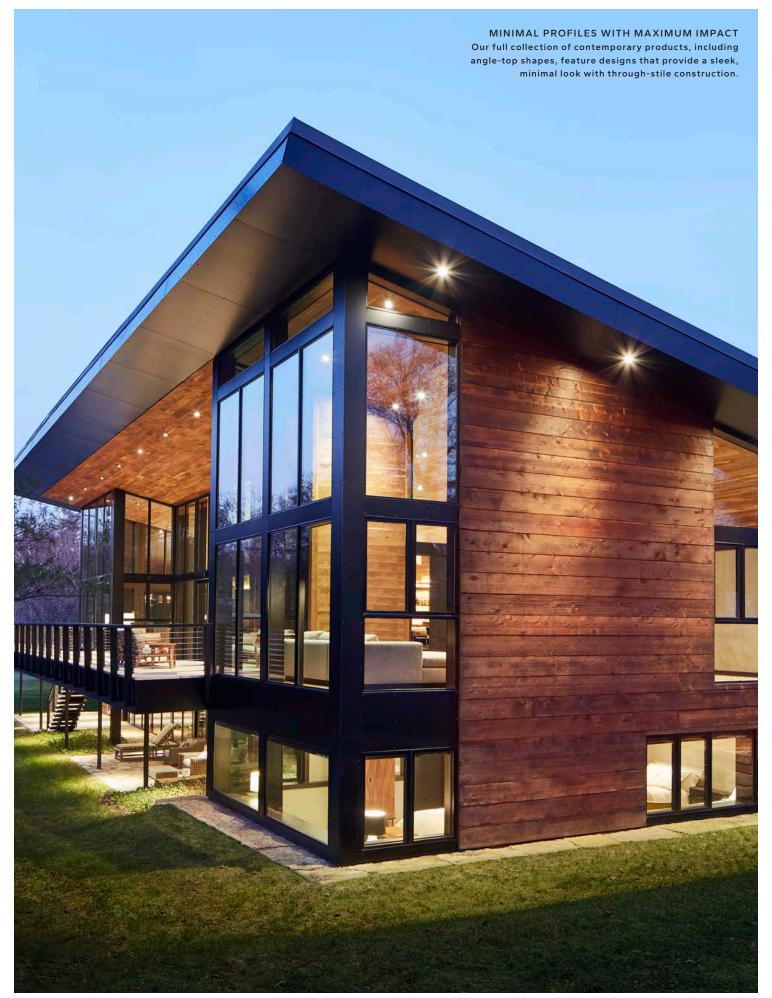
 Available on select products only. See your local Pella sales representative for availability.

 Available with Low-E insulating glass with argon on select products.

 For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.

 Sound control glass consists of dissimilar glass thickness (5mm/3mm).

 Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.







THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

Pella wood products are backed by the best limited lifetime warranty for wood windows and patio doors:

A ten-year limited warranty for Baldwin hardware is included. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

NOTE: Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM









^{*} Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.